



**ADVENTURE
FURTHER®**

**FE1 BACK UP KIT
2024+ TOYOTA TACOMA (4TH GEN)
7382 | 59-00243IM**

INSTALLATION INSTRUCTIONS

IMPORTANT: Please read all instructions before beginning installation. These guidelines are provided in good faith to help prevent any issues arising from errors during installation. The manufacturer of this product shall not be held responsible for any user actions taken or not taken during installation. There are many details of the installation that are assumed to be general mechanical knowledge to experienced installers; which are not detailed in these instructions. These installation guidelines are intended to serve as professional recommendations and are not as a step-by-step, fail-safe installation checklist. Selection of an experienced installer is the sole responsibility of the project owner.



TOOLS NEEDED: 17MM & 13MM WRENCH OR SOCKET, ALLEN KEY SET



INSTALL THE FLEX ERA 1 LIGHT ON TO THE MAIN BRACKET FROM THE TACOMA KIT USING THE MOUNTING HARDWARE PROVIDED WITH THE LIGHT. THE LIGHT SHOULD BE APPROXIMATELY PERPENDICULAR TO THE LIGHT MOUNTING TAB. DRIVER SIDE AS SHOWN.



THE BRACKET IS INTENDED TO BE INSTALLED NEAR THE HITCH AREA AT THE REAR OF THE VEHICLE. PUT THE NUT PLATE INTO THE OPENING ON THE BRACKET ATTACHED TO THE VEHICLE FRAME. DRIVER SIDE AS SHOWN.

INSTALLATION INSTRUCTIONS



3 ALIGN THE NUT PLATE AND THE MAIN BRACKET WITH THE TWO HOLES ON THE CHASSIS AND ATTACH USING THE PROVIDED HARDWARE. HAND TIGHTEN THE SCREWS.



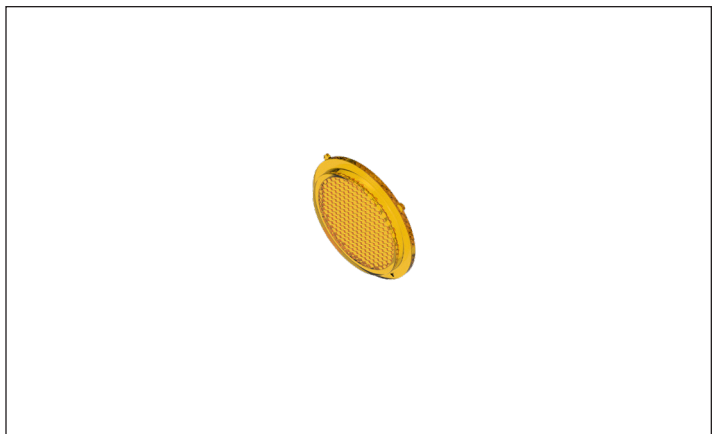
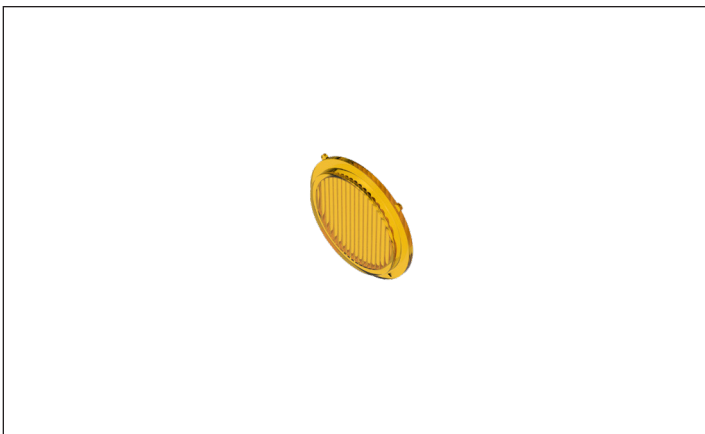
4 REPEAT THE PROCESS ON THE OPPOSITE SIDE OF THE VEHICLE.



5 AIM THE LIGHTS TO YOUR LIKING WITH THE TWO MAIN BOLTS SECURING THE BRACKET TO THE CHASSIS, AND TIGHTEN THE BOLTS. IF YOU CANNOT ACHIEVE THE DESIRED ANGLE, ADDITIONAL ADJUSTMENT CAN BE MADE BY LOOSENING THE BOLT THAT FIXES THE LIGHT TO THE BRACKET.



6 DO A FINAL BOLT CHECK AND ADVENTURE FURTHER!



BE SURE TO CHECK OUT OUR FULL LINE OF FE1 ACCESSORIES!