



# Installation Instructions for Front Light Bar KC 7447 & 7448 2000-06 Chev/GMC HD 2500/3500

Thanks for choosing a KC HiLiTES product. We take pride in building the highest quality, best engineered systems possible. Your satisfaction with our product is important, so if you have any questions, please call our customer service line at 800-528-0950.

### Parts Included:

- |   |                              |
|---|------------------------------|
| 1 - Light Bar                             | 2 - M12 1.75 x 35mm bolt     |
| 1 - Instructions                          | 3 - M12 Flat washer          |
| 2 - 1/2" x 1 1/4" bolt side frame bracket | 1 - Passenger                |
| 2 - 1/2" lock washer frame bracket        | 1 - Driver side              |
| 2 - 1/2" Nut                              | 2 - 1" x 3 1/2" Spacer plate |
| 2 - M12 1.75 x 50mm bolt                  |                              |



### Installing the Bar

1. Locate the front tow hooks.
2. Remove both the bottom and inner bolts from each tow hook and discard.
3. Place an M12 flat washer on each of the M12 35mm bolts.
4. Install both driver and passenger frame brackets using one each side of the M12 1.75 x 35mm bolts. NOTE - Do not install the inside bolts at this time.
5. Align the frame brackets with the single bolt hole on the bottom and the two holes on the inside of the frame. NOTE - The rear bottom hole of the bracket will line up with the inside hole for the tow hook and the rear inside hole of the bracket will line up with the inside hole for the tow hook.
6. Hold the light bar in position with the rear hole of the light bar lined up with the rear inside hole for tow hook and frame bracket.
7. Insert a spacer on each side between the light bar and frame bracket, then start each of the M12 1.75 x 50mm through the light bar, spacer, frame bracket and into the tow hook.
8. Place one of the supplied 1/2" bolts through each of the forward holes of the light bar, spacer and frame bracket, then start the lock washer and nut.
9. Adjust the light bar up or down to the desired height and fit. NOTE - The light tabs on the bar should parallel the lines of the truck.
10. Tighten all hardware.

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**You're DONE! - - - - - Install your KC lights and enjoy.**